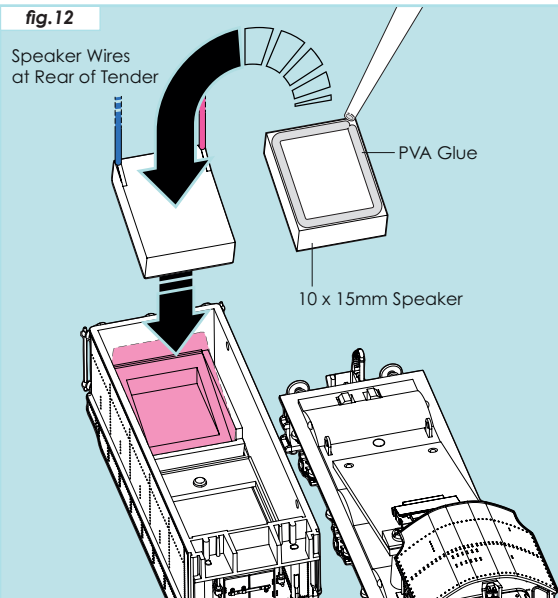


## 5. DCC Sound - Installing DCC Sound (Continued)

fig.12

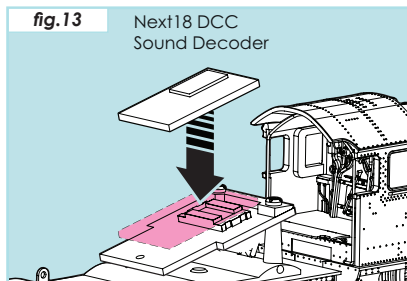


4. If your speaker does not come with a self adhesive frame then use a thin bead of PVA glue around the upper edge of the speaker. Attach the 10 x 15mm speaker to the speaker mount on the inside of the Tender body.

**Please note:** the speaker must be attached with the wires at the rear end of the tender. This is to avoid any contact between the speaker and the decoder.

5. Push-fit your Next18 DCC Sound Decoder and replace the tender body.

fig.13



## 6. Spare Parts

Selected spare parts are available from the Bachmann Europe Service Department. For further information and enquiries please contact the Service Department directly by email on [service@bachmann-europe.co.uk](mailto:service@bachmann-europe.co.uk) or by phone **01455 245575**.

## 7. Product Warranty

This product has a Warranty for 12 months from the date of purchase against faulty materials or workmanship subject to the following conditions. During this period such defects that occur will be repaired or defective parts replaced free of charge.

1. This Warranty applies only if the item was purchased from an authorised retailer of Bachmann Europe plc ('Bachmann') within the European Union / EEA. This Warranty does not confer any rights other than those expressly set out above and does not cover any claims for consequential loss or damage. The Warranty is offered as an additional benefit and does not affect your statutory rights as a consumer.

2. For claims under this Warranty, in the first instance the product must be returned to the retailer with evidence of the purchase date in the form of retailer receipt/invoice accompanied by a letter or Service Request form setting out the date and place of purchase, giving a brief explanation of the problem that has led to the claim. It is essential that the claim reach the retailer on or before the last day of this Warranty period. Late claims will not be considered.

3. This Warranty is only available to the original retail purchaser of this product and is non-transferable.

4. The Warranty does not extend to cover damage resulting from misuse or careless handling, accidental damage, wear and tear, or use on a voltage supply other than that stamped on the product.

5. The Warranty may be considered void if repairs have been attempted other than by Bachmann staff.

6. The Warranty is on the original product in its entirety and does not extend to individual components removed from the product. In respect of train sets the warranty applies to motorized units and controllers only.

7. If Bachmann chooses to replace a product it will be with the nearest appropriate model of its choice.

8. Bachmann reserves the right to decline service to any model that has been fitted with a decoder after manufacture.

9. Bachmann will not be held responsible for damage to or loss of an after market decoder fitted to a model submitted for service under the Warranty.

10. The fitting of a Bachmann decoder with a current Warranty shall not be deemed to change the position regarding a product that is otherwise outside its own Warranty. It may be necessary to change decoder settings during service.

11. Bachmann's liability under this Warranty will in no case exceed the price paid for the product as originally manufactured.

## Welcome

Many thanks for purchasing one of our **Graham Farish** Castle Class Locomotives. A lot of care was taken producing your model and we hope you enjoy it for many years to come.

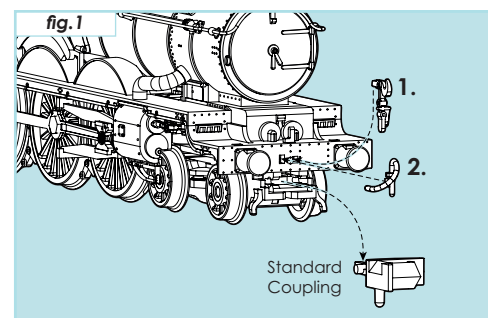
**Please note:** This model has been designed to run on curves of **no less than 2nd Radius (263.5mm)**. We recommend that you don't use anything smaller as this may result in the model derailing.

For best results don't use with Electronic Track Cleaners.

## 1. Accessories

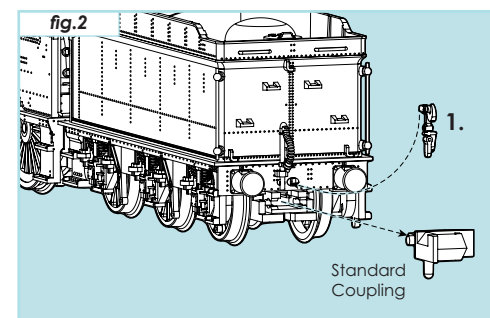
Although our models are highly detailed and ready to run straight from the box we also supply optional accessories to be fitted by the owner if they wish. Some of the accessories should only be fitted for static display as they may affect coupling or running quality, these parts will be labelled as such below.

**Please note:** PVA based adhesive should be used for the fitting of accessories.



- 1 Screwlink Coupling
- 2 Vacuum Pipe (front)

- standard coupling must be removed first.



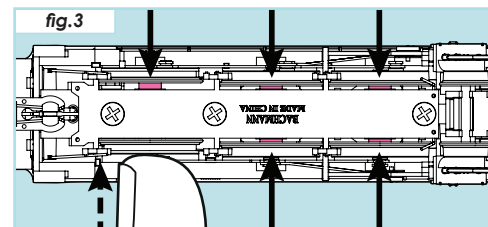
## 2. Running-in

It is necessary that this locomotive is 'run-in' to allow the mechanism and gears to settle. This requires the model to be run without a load (wagons, coaches, etc.) for 30mins in each direction at half speed.

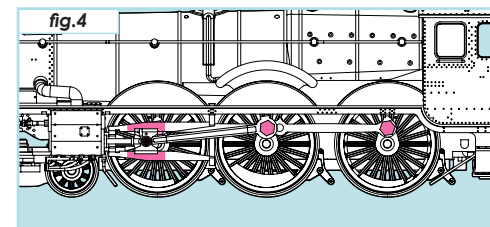
## 3. Lubrication

All Graham Farish locomotives are supplied ready lubricated and can be used straight from the box. Over time your locomotive will require some additional lubrication, when will depend on the frequency of use and storage so please inspect your model on a regular basis.

If the driving wheel axles appear dry and no lubricant is visible, (where shown in **fig.3**) it would be advisable to lubricate your model.



The driving wheel bearings will require lubricating at both ends. To do this simply push the set of wheels to one side and apply a single drop of **electrically conductive** and **plastic compatible lubricant** to the exposed axle. Then repeat on the other side.



Lubrication will also be required to all moving parts of the connecting rods and valve gear. Apply a single drop of **plastic compatible lubricant** to the areas indicated in pink above (**fig.4**) and the corresponding points on the other side.